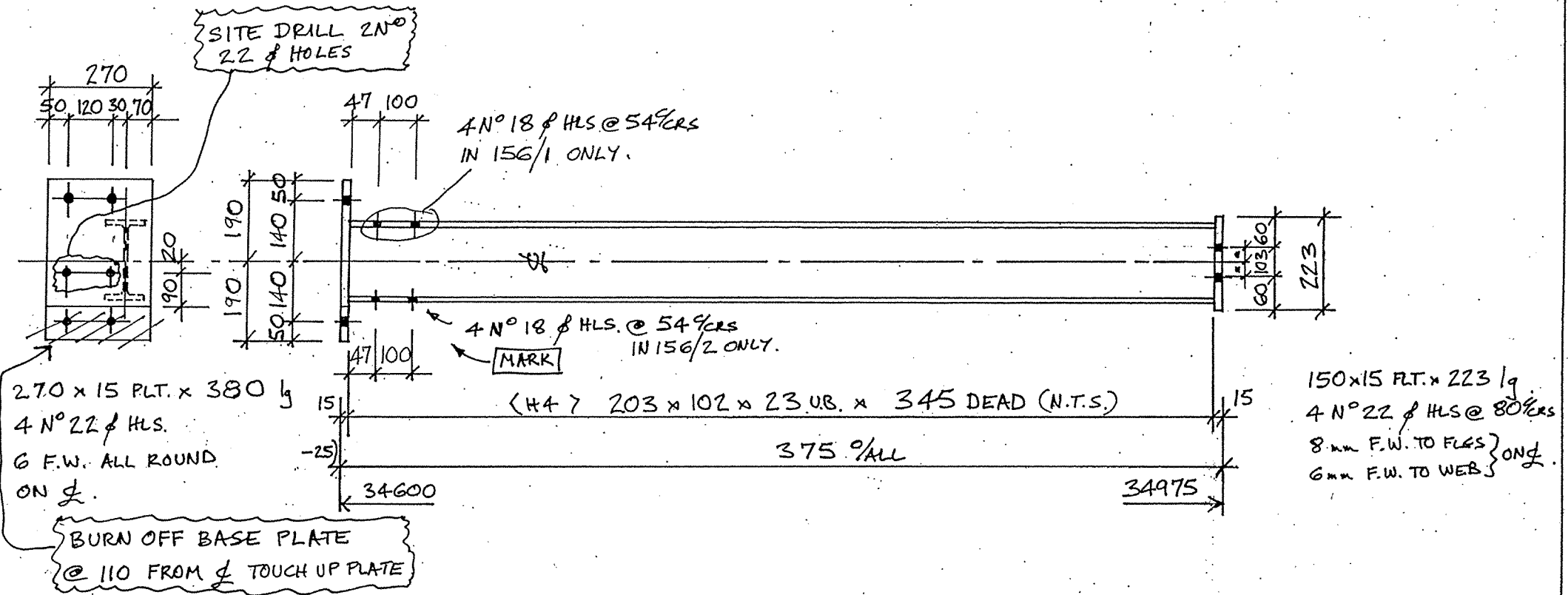


ALL SHS, RHS & CHS SECTIONS ARE GRADE  
S355JR UNLESS NOTED OTHERWISE.

ANY/ALL SITE WELDING TO L.COOPER STEEL STRUCTURE  
MUST BE DONE USING LOW HYDROGEN WELDING RODS  
(SUITABLY DRIED IN AN OVEN) OR SIMILAR



~~ONE N° 22 φ HLS~~ ~~THIS~~ ~~MARK 156/2~~

ONE N° ✓ THUS NOTED MKD 156/2

N.B. THIS SITEWORK TO BE DONE IN L. COOPER'S  
WORKS. RE-BLAST AFTER ALTERATIONS  
& RE-PAINT

LEONARD COOPER LIMITED

STRUCTURAL ENGINEERS  
REGISTERED OFFICE  
BALM ROAD, HUNSLET  
LEEDS LS10 2JR  
TEL: 0113 2705441  
FAX: 0113 2760659  
REGISTERED No.  
167872 LONDON  
sales@leonardcooperltd.co.uk  
www.leonardcooperltd.co.uk

REVISION A.

REVISION B.

REVISION C.

REVISION D

REVISION E.

ZONE 15

FABRICATION TOLERANCES  
TO BS5950 PART 2 (U.N.O.)  
(SHOWN ON L.C. PROCEEDING  
MTS-23)

SHOP BOLTS		4.6
FINISH		8.8
NO	TYPE	DIAL 'T'
OFF		

SHOP NOTES: (U.N.O.)  
ALL WELDS 6mm CONT. FILLET WELDS  
ALL STEEL TO BS EN 10025 GRADE S275JR  
PAINT SHOT BLAST TO SA 2.5. 1 coat  
C400 VS TO 80 MIC. D.F.T.

IDENTIFICATION MARKS MUST BE PLACED ON  
1) TOP RIGHT HAND END OF BEAMS/MEMBERS OR  
2) COLUMN WHERE INDICATED THUS: MARK

CONTRACT: QUARMBY CONSTRUCTION  
WAKEFIELD WATERFRONT. BLDG 20

TITLE COLUMN STUBS

RELEASED FOR FABRICATION/ERECTION  
SCALE: SIGNED: DATE:

DRAWN BY: *MS*  
CHK'D BY: *LSA*  
DRG No: 07/18/SW12

